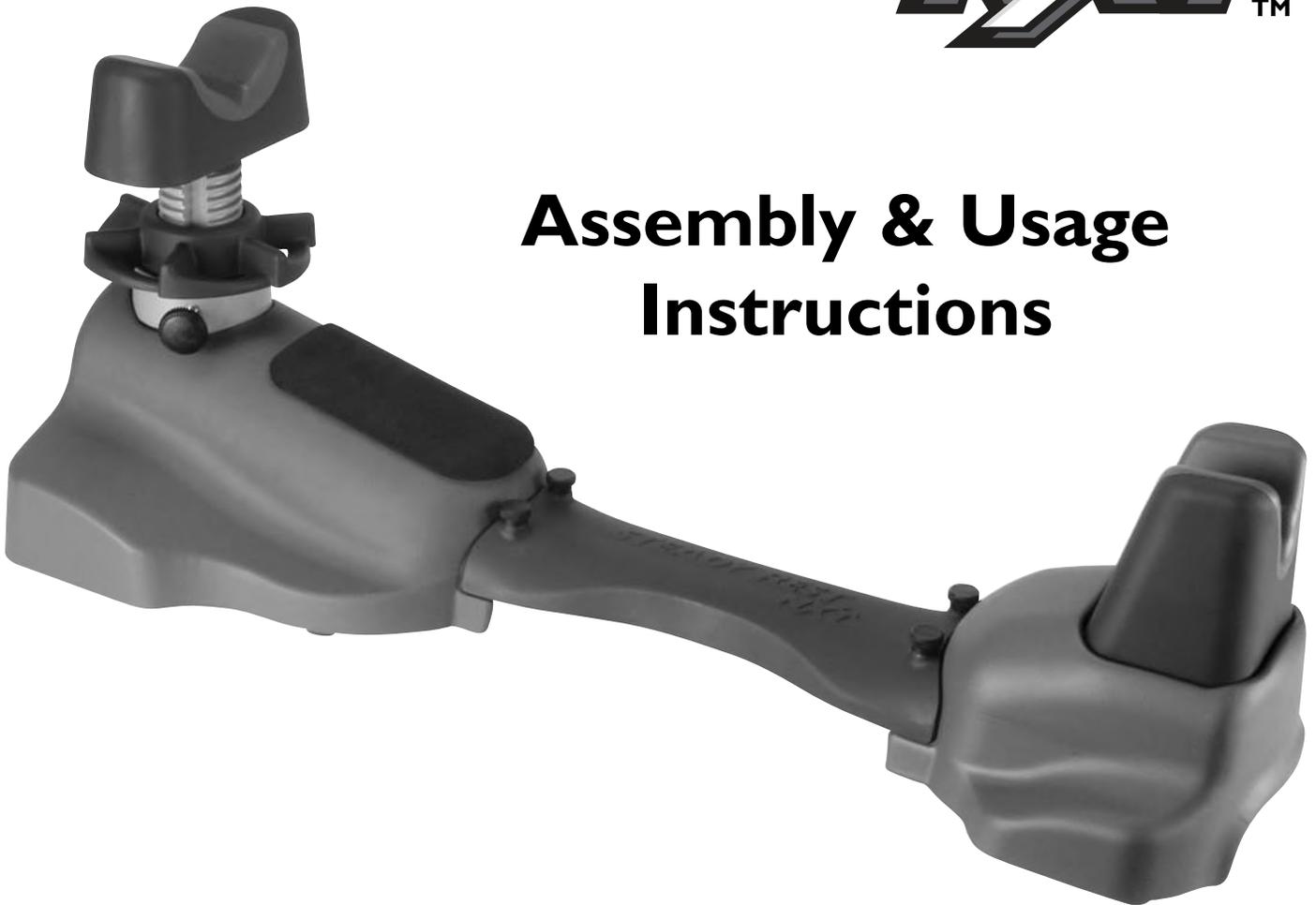




# **STEADY REST**

# **NXT™**



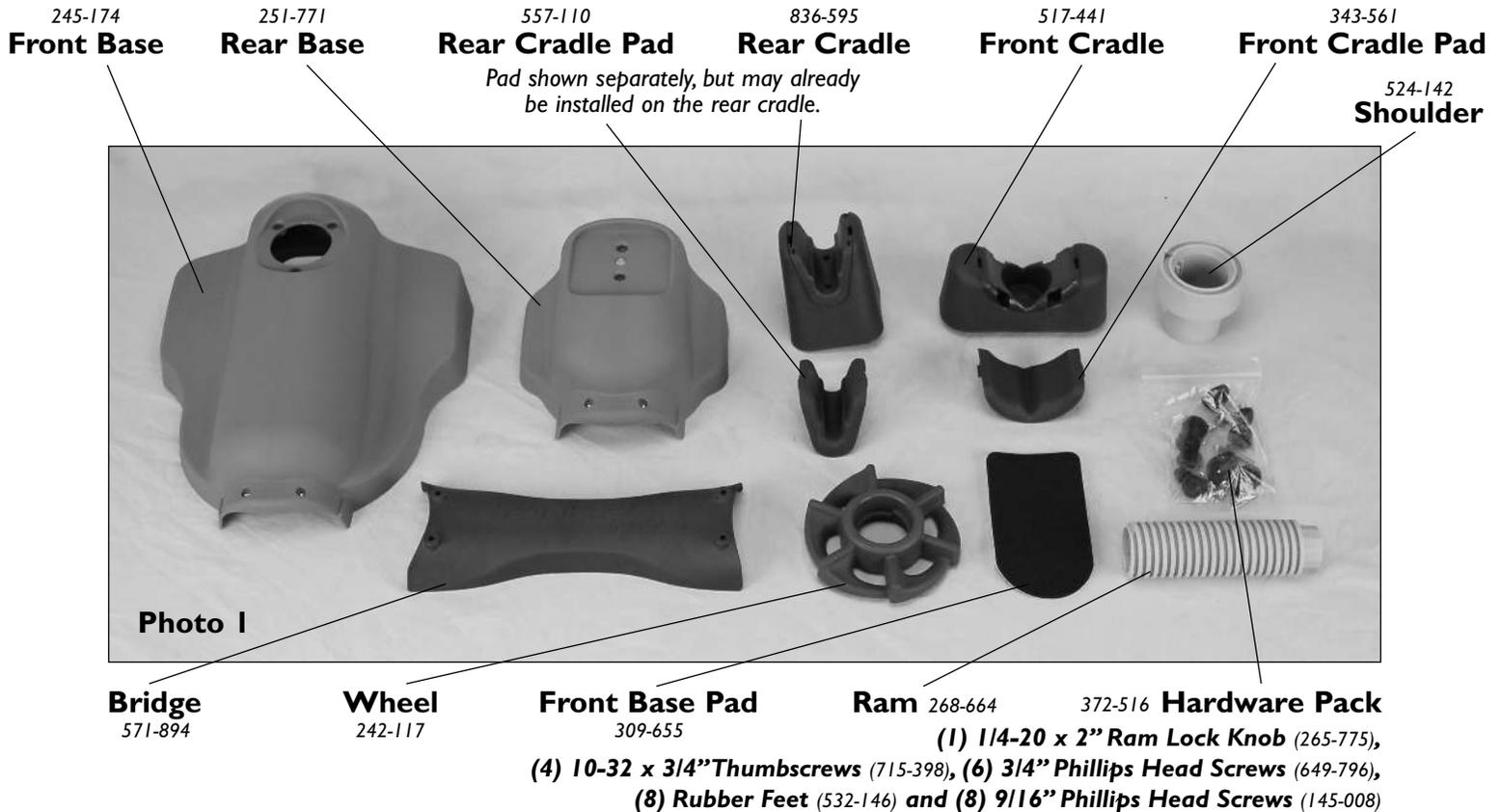
## **Assembly & Usage Instructions**

### **Limited Warranty**

Every Caldwell product is warranted to be free of defects in materials and workmanship for a period of one (1) year from the date of original purchase. Caldwell will, at its option, repair or replace without charge, except for transportation costs, parts that fail under normal use and service when operated and maintained in accordance with our Instructions. This warranty does not apply to normal wear or to items whose life is dependent upon their use and care. This warranty is in lieu of all other warranties, expressed or implied and releases Caldwell, its affiliates, and its vendors from all other obligations and liabilities.

# Thank you for purchasing a Caldwell Steady Rest NXT shooting rest.

**STEP I:** Please take a moment to locate all of the parts shown in this photo. Unpack your rest components onto a level work surface. The only tool you will need to completely assemble your new Steady Rest NXT is a Phillips screwdriver.



## Step 2: Installing the feet onto the front and rear bases

Turn the front base upside down and attach one rubber foot to each of the four protruding bosses using the 9/16" screws. Use care while tightening the screws, as too much force could severely deform the rubber feet or strip out the hole in the bosses. Repeat the same procedure for installing the rubber feet on the rear base. The assembled feet should appear the same as in photo 2.



## Step 3: Installing the rear cradle pad

If the rear cradle pad is already installed on the rear cradle, proceed to Step 4. While holding the rear cradle in one hand, align the protruding bosses on the rear cradle pad with the corresponding holes in the rear cradle. Carefully, press the rear cradle pad into place, making sure the bosses fit through the holes in the rear cradle and snap into place.



**Step 3B**



**Step 3C**



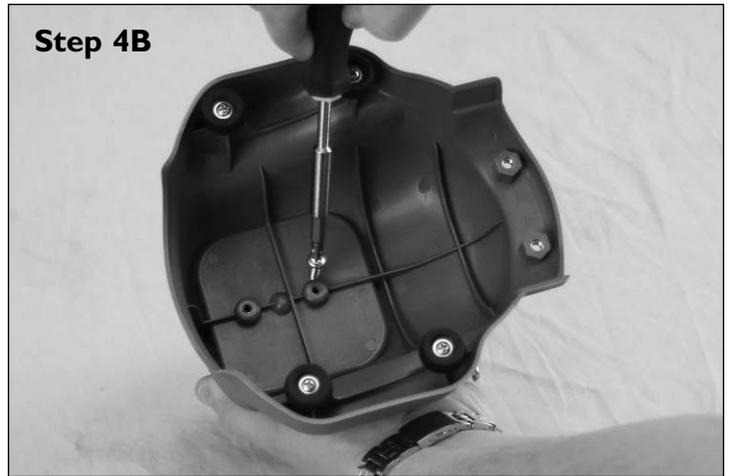
#### **Step 4: Installing the rear cradle onto the rear base**

Place the assembled rear cradle on top of the rear base, making sure the protruding bosses on the rear cradle align with the corresponding depressions on the rear base. While holding the rear cradle in place, turn the rear base upside down. Fasten the rear cradle to the rear base using two 3/4" screws. Be careful not to over tighten the screws.

**Step 4A**



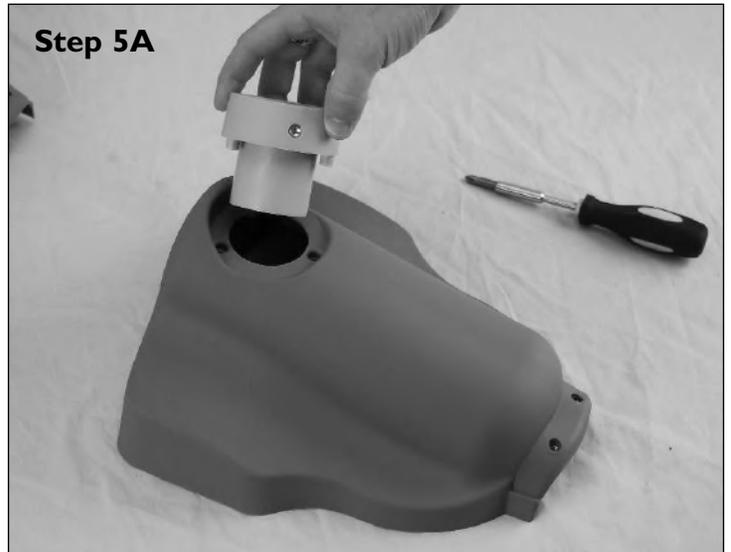
**Step 4B**



#### **Step 5: Installing the shoulder onto the front base**

Place the shoulder into the front base as shown in photo 11. While holding the shoulder in place, turn the front base upside down. Fasten the shoulder to the front base using three 3/4" screws. Tighten the screws so the shoulder fits snugly against the front base, while still being careful not to over tighten the screws.

**Step 5A**



**Step 5B**



## Step 6: Installing the front base pad onto the front base

Peel the paper backing off of the front base pad to expose the adhesive. Align and center the front base pad over the top of the front base as shown in photo 6. Apply the front base pad to the surface of the front base, pressing firmly all over the surface to ensure a good bond between the two.



## Step 7: Installing the front cradle onto the ram

Insert the ram into the shoulder. The ram will only fit into the shoulder one way, but the cradle can attach to the ram in several positions. By placing the ram in the shoulder first, it will be obvious which position you will use to mount the cradle. Place the front cradle on top of ram as shown in photo 7A. Fasten the front cradle to the ram using one 3/4" screw. Be careful not to over tighten the screw.



## Step 8: Installing the front cradle pad onto the front cradle

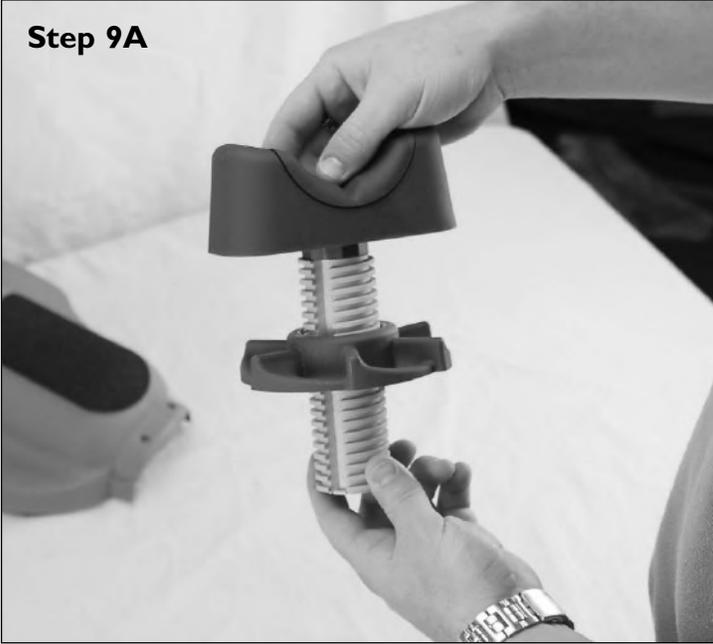
While holding the assembled front cradle and ram in one hand, place the front cradle pad on top of the front cradle. Align the protruding bosses on the front cradle pad with the corresponding holes in the front cradle. Carefully, press the front cradle pad into place making sure the bosses fit through the holes in the front cradle and snap into place.



## Step 9: Completing the front base assembly

Orient and thread the wheel approximately half way onto the ram as shown in photo 9A. Insert the front cradle, ram and wheel assembly into the front base and shoulder assembly. Thread the 2" ram lock knob into the shoulder until you feel it get snug against the ram.

Step 9A



Step 9B



## Step 10: Installing the bridge onto the front base and rear base

Place the bridge onto the front base assembly as shown in photo 10A. Secure the bridge in place using two thumbscrews. Repeat the process to secure the bridge to the rear base assembly using the remaining two thumbscrews. The complete assembly should appear the same as in photo 10D.

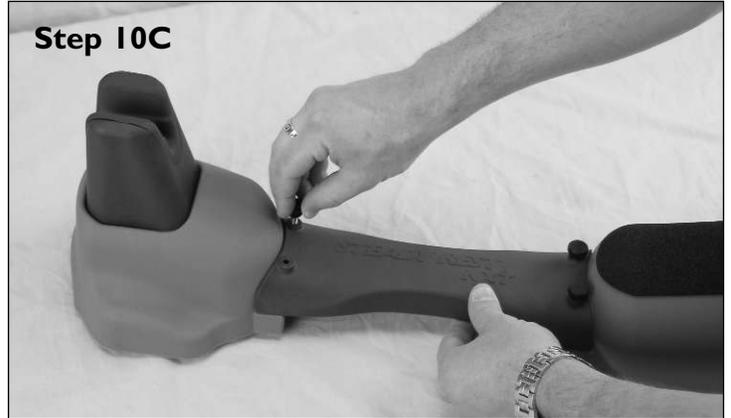
Step 10A



Step 10B



Step 10C



Step 10D



## Rifle use with all 3 pieces

The most common use for the Steady Rest NXT will be as shown to the right. The rest will accommodate most rifles and or shotguns while using the bridge. This method provides the most stable shooting platform.



## Rifle use without the bridge

In some situations, you will find that your rifle or shotgun is too short for the Steady Rest NXT. In these cases, the bridge may be taken out by removing the 4 thumbscrews that hold it in place.



## Using the front base as a handgun rest

The front base only may be used as a handgun rest. The front base pad will provide a non-marring surface for you to place the butt of the handgun while firing. By adjusting the elevation wheel and the placement of the butt of the handgun, you should be able to find a comfortable, sturdy rest for shooting your favorite handgun.



A **Battenfeld**<sup>™</sup> Product  
Technologies, Inc.

5885 West Van Horn Tavern Road  
Columbia, MO 65203

[www.caldwellshooting.com](http://www.caldwellshooting.com)