



ARMORY

OWNER'S MANUAL

BUL SAS\1911

IMPORTANT SAFETY INFORMATION :

Read and UNDERSTAND this manual BEFORE using this firearm.

If you lend, give or sell this pistol make sure the manual is included with it.

This manual contains important warning, which should be read and understood before using this firearm.

SAFE GUN HANDLING IS YOUR PERSONAL RESPONSIBILITY AT ALL TIMES.

Disregarding warnings in this manual may result in injury or death to you and others and damage to property.

Directions and procedures for handling, loading, firing and unloading.

Instructions for care, cleaning, repair and service of this pistol.

This instruction and safety manual is designed to help you in learning how to properly use and care for your BUL SAS/1911. Only when you are certain you have fully familiarized yourself with the function of your firearm should you practice loading, unloading and firing with live rounds of ammunition.

This instruction manual should always accompany this firearm, and be transferred with it upon change of ownership. Should you ever need to replace it, this manual is available FREE upon request from BUL ARMORY.

WARNING!!! Prior to removing this gun from its packaging, and prior to loading and firing, carefully and thoroughly read the entire instruction manual which gives advice on the gun's proper handling and functioning. However, your safety and that of others (including your family) depends on your responsible compliance with that advice.

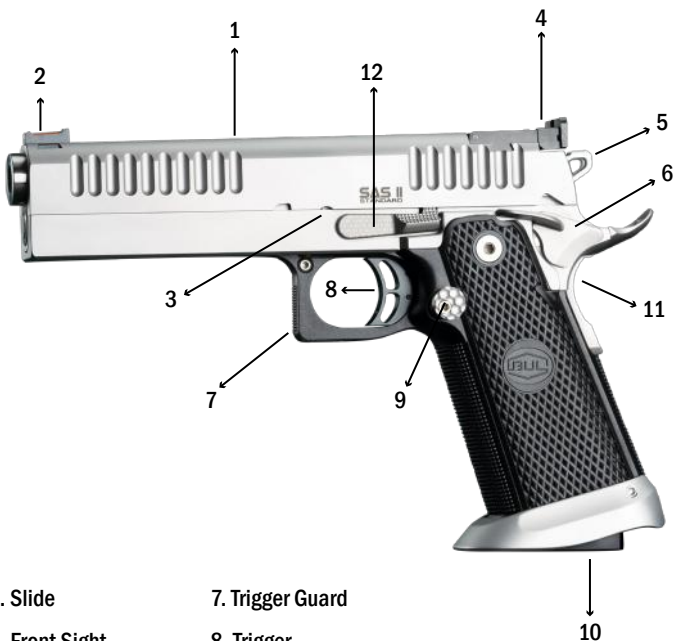
If unfamiliar with firearms, seek supervised instruction.

GENERAL SAFETY WARNINGS

1. Careless and improper handling of this gun could result in unintended discharge causing injury, death or property damage. Safety must be the first and constant consideration when handling a firearm and ammunition.
2. This pistol was designed to function properly in its original condition. Alterations can make it unsafe. DO NOT alter any parts or add or replace parts on your own. Always let only a qualified gunsmith work on your pistol. Assembling the pistol incorrectly or with modified incompatible parts can result in a dysfunctional pistol, that may put you and others in danger of injury or death.
3. Pistols should only be carried with the magazine and chamber empty to prevent accidental discharge.
4. Always handle and treat your gun as if it were loaded at all times, so you never fire it accidentally when you think it is unloaded. Never take anyone's word it is unloaded. Always check it yourself with your fingers off the trigger and the gun pointed in a safe direction.
5. Never keep or carry any pistol with the hammer cocked. Cocking the hammer or pulling the trigger should only be done when you are ready to shoot immediately. This way, your gun cannot be unintentionally fired. Your pistol cannot normally fire unless the trigger is pulled. Never place your finger inside the trigger guard unless you intend to fire.
6. Water, snow, mud, excessive lubricating oil or grease or any other material can obstruct the barrel of your gun. Always check the barrel of your firearm for obstruction before loading and firing. Clean a fouled gun immediately to ensure its correct and safe function.
7. Keep the gun's muzzle pointed in a safe direction at all times. Never let the muzzle of a firearm point at any part of your body, another person or at anything you do not intend to shoot. Always be certain of your target before firing.
8. UNLOAD ALL FIREARMS WHEN NOT IN USE. NEVER STORE A LOADED FIREARM. Firearms and ammunition should be safely stored separately so that they are inaccessible to children or unauthorized users.
9. Never rely on a gun's "safety" to protect you from accidents. A safety lever is only a mechanical device - it is not a substitute for common sense.

10. Never leave your gun unattended.
11. Always make sure your gun is not loaded before cleaning, storing or handing it to another person.
12. Always wear safety glasses while shooting to protect your eyes from injury by gun powder, gas, lubricant, dirt or metallic particles, carbon residue, sparks or other debris.
13. Always wear ear protection when shooting, especially on a range. Without ear protection, the noise from your gun and other guns close to you could leave a "ringing" in the ears for some time after firing. Repeated exposure to shooting noise could result in permanent hearing loss.
14. Never carry a pistol in your pocket, purse or tucked in your belt. Use a pistol case or a proper holster with a safety flap or strap.
15. Never climb a tree, fence or wall while carrying a loaded firearm.
16. Do not shoot at a hard surface, or at water. A ricochet may travel in unpredictable directions to strike you or an object you cannot see.
17. Be sure of your target and what is behind it before you shoot. Always ask yourself "What will I hit if I miss my target?"
18. Firearms and alcohol do not mix. Never drink alcoholic beverages or take drugs before or during shooting, as this constitutes criminal disregard for your safety and that of others. Never use a gun while you are taking medication unless you have checked with your doctor to ensure your fitness to handle your gun safely.
19. After removing the magazine from your pistol, check to be certain a live round does not remain in the chamber.
20. If you have any doubts about your ability to handle or use this pistol safely, seek supervised instruction.
21. Horseplay has no place around firearms. Guns can not think - YOU CAN!
22. Remember: Safety is YOUR responsibility! Be a safe shooter!
23. FOLLOW THE LAW: Obey all local, state and federal laws regarding storage, shooting and transporting your firearms.

PISTOL NOMENCLATURE



- | | |
|----------------------|---------------------|
| 1. Slide | 7. Trigger Guard |
| 2. Front Sight | 8. Trigger |
| 3. Disassembly Notch | 9. Magazine Release |
| 4. Rear Sight | 10. Magazine |
| 5. Hammer | 11. Grip safety |
| 6. Thumb Safety | 12. Slide stop |

OPERATION

Your BUL SAS II is a single action semi-automatic recoil-operated pistol. After the initial manual loading and cocking sequence is followed, and the safety is in the off position and the grip safety has been disengaged, this pistol will fire a shot with each subsequent pull of the trigger until the ammunition supply in the magazine is exhausted. The slide will lock itself in the open position after the last round has been fired. If the slide is not locked open with the empty chamber exposed, always treat the pistol as though it were loaded.

WARNING!!! Always check your pistol to make sure that it is NOT loaded. Remove magazine. Draw back the slide and visually check the chamber to ensure it is empty. Allow the slide to close after inspection. It is recommended that a loaded magazine be inserted into the magazine well with the slide in the closed position.

HAMMER POSITIONS

Read and understand all instruction and warnings in this manual BEFORE using this pistol. It is important to learn the parts of your BUL SAS II and their functions before using this firearm.



Fig 1 Fully down or "at rest" position (Fig 1). Hammer resting directly against the slide.



Fig 2 Half Cock Position (Fig 2). The hammer is between the fully down and fully cocked position (approximately 1/4" from fully down position). DO NOT CARRY YOUR BUL SAS II OR STORE IT WITH THE HAMMER IN THE HALF COCK POSITION.



Fig 3 Fully Cocked Position (Fig 3). The hammer is fully rearward to the end of its travel. When there is a live round in the chamber and the safety is in the off position, the pistol is now ready to fire.

SLIDE RELEASE LEVER

WARNING!!! Read and understand all instructions and warnings in this manual BEFORE using this pistol!

The slide release lever has two functions: One is to release the slide from its open locked position.

When a magazine is in place and the slide is drawn rearward, pushing down on the slide release lever will cause the slide to travel to its forward position. The slide release lever also functions as a slide lock keeping the slide locked in the rearward position when there is no magazine in the pistol.



To release the slide from its locked position, draw the slide rearward until the checkered part of the lever is aligned with the slide lock notch on the slide (Fig 4) and raise the slide release lever into the notch. This will lock the slide into the rearward position for cleaning, or presentation and verification that the pistol is not loaded.

GRIP SAFETY AND THUMB SAFETY

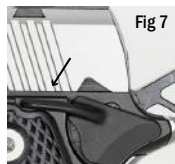


Grip Safety The BUL SAS II is equipped with a grip safety on the back strap (Fig 5) as well as a manual thumb safety on the side of the frame. The SAS II cannot fire unless the grip safety is disengaged and the manual thumb safety rests in the "off" position.

To disengage the grip safety, hold the pistol in a natural shooting position, gripping the gun firmly. The grip safety must be depressed to be disengaged.



Thumb Safety To place the thumb safety in the safe position, (Fig 6) put the hammer in the fully cocked position and push the safety upward into the safety notch on the slide.



To disengage the manual safety, push it down to its position parallel to the slide (Fig 7)

WARNING!!! A FIREARM'S MANUAL SAFETY IS A MECHANICAL DEVICE. IT CAN NEVER REPLACE SAFE GUN HANDLING!

LOADING

WARNING!!! Read and understand all instructions and warnings in this manual BEFORE using this pistol. It is important to learn the parts of your BUL SAS II and their functions before using this firearm.

WARNING!!! DO NOT INSERT A LOADED MAGAZINE INTO YOUR PISTOL UNTIL YOU ARE READY TO FIRE YOUR BUL SAS II. KEEP PISTOL POINTING IN A SAFE DIRECTION. ALWAYS KEEP YOUR FINGERS AWAY FROM THE TRIGGER WHENEVER YOU DO NOT INTEND TO FIRE! ALWAYS CHECK YOUR BUL M-5 TO BE SURE THAT IT IS NOT LOADED!



Remove the magazine from the grip housing by depressing the magazine release (Fig 8) on the left side of the frame.

Draw back the slide and visually check the chamber to ensure it is empty.

Allow the slide to close after inspection.



Load the magazine by placing the rim of a cartridge on the wide end of the magazine.

Slowly depress the follower while sliding the cartridge rearward.

Repeat the process until the magazine is fully loaded. (Fig 9)



When preparing to fire, slide the loaded magazine into the magazine well on the bottom of the grip, making sure the magazine engages into the locked position.

(Fig 10) Be sure the muzzle is pointed down range in a safe direction.

While keeping your finger out of the trigger guard, pull the slide fully rearward and release. Engage the thumb safety.

You now have a live round in the chamber and your gun is now ready to fire when both safeties are disengaged.

FIRING

WARNING!!! Read and understand all instructions and warnings in this manual BEFORE using the pistol!

It is important to learn the parts of your BUL Cherokee and their functions before using this firearm.

WARNING!!! Remember, if you have already drawn back the slide over a loaded magazine, there is now a live cartridge in the chamber. Make sure your safety is in the "safe" position until you are ready to fire.

Be sure of your target and what is beyond before firing.

1. To fire the pistol, hold your BUL Cherokee in a natural shooting position with the grip safety resting in the webbing of your hand between your thumb and index finger. This will disengage the grip safety. Return the thumb safety to the "off" position by lowering the safety to a parallel position with the slide. The safeties are now off and the pistol will fire when the trigger is pulled.
2. After the round is discharged, the slide will travel rearward, allowing the spent case to be ejected and replaced with a live round.
3. This process can be repeated until the magazine has been emptied at which time the slide will lock open.

WARNING!!! Be sure to hold the pistol by the grip and keep both hands well clear of the slide operation and away from the muzzle. Be sure to wear eye and hearing protection when firing.

WARNING!! Should a cartridge fail to fire when the trigger is pulled, keep the pistol pointed in a safe direction, remove your finger from the trigger and wait 30 seconds. You may then unload the pistol and dispose of the cartridge properly. If you hear an unusual sound on firing, stop firing, unload and check the barrel for obstructions.

UNLOADING

WARNING!!! Read and understand all instructions and warnings in this manual BEFORE using the pistol!

Always keep the pistol pointed in a safe direction. If the pistol is in the "ready to fire" position, but conditions change and you no longer want to fire, follow these procedures, Keeping your finger away from the trigger.

1. Place the thumb safety into the "safe" position.
 2. Remove the magazine by completely depressing the magazine release on the left side of the frame (Fig 6).
 3. Move the thumb safety fully into the "off" position.
 4. Draw the slide fully rearward and tilt the pistol so the chambered round either ejects or falls out of the chamber.
 5. Visually inspect the chamber to make sure it is empty before allowing the slide to close.
- The pistol is now unloaded. object and discharge the cartridge.

DISASSEMBLING THE BUL SAS II

WARNING!!! Read and understand all instructions and warning in this manual BEFORE using the pistol!

Always make sure the pistol is completely unloaded before disassembly. Wear safety glasses in case you lose control of a spring-loaded component, which could injure your eyes. At regular intervals or when the pistol has been exposed to sand, water or other adverse conditions, disassemble, clean and oil it.

1. Make sure the magazine is removed.
2. Clear the firearm by pulling the slide to the rear and visually inspecting the chamber. Allow the slide to travel forward and lower the hammer to its rest position.
3. Pull the slide rearward until the checkered rear of the slide release is lined up with the small disassembly notch on the slide (Fig 11) and hold in place.
4. Push the slide stop shaft on the right side of the frame (Fig 12) and remove the slide stop from the left side of the frame (Fig 13).

WARNING!!! Slide is under spring tension!



Fig 11



Fig 12



Fig 13

5. Slowly allow the slide to move forward and remove from the frame (Fig 14) .
6. Once the Slide assembly has been removed from the frame (Fig 15) the recoil spring can be compressed by pushing the guide rod forward toward the muzzle until the hole on the guide rod is exposed.



Fig 14



Fig 15

A paper clip with 5/16" of its end bent at a 90-degree angle can be inserted into the hole (Fig 16 & 16A)



Fig 16



Fig 16A



Fig 17

With the guide spring and plug now depressed, the assembly can be removed by drawing it toward the rear of the slide. (Fig 17).

7. Swivel the barrel link to its downward position parallel with the barrel. The barrel can now be removed by sliding it forward through the barrel housing. (Fig 18).

Further disassembly is not recommended and not necessary for regular maintenance. (Fig 19).



Fig 19

CLEANING

Field strip the pistol as discussed in the instructions. Use a cleaning rod, a brass bristle brush and patches appropriate to your pistol's caliber to clean it. Use a good quality cleaning solution to swab the bore, slide and frame rails. Lightly oil the entire pistol including the barrel, slide rails cuts, frame rails, trigger and hammer assemblies. All external surfaces should be wiped down with a light coat of rust preventative. Avoid using too much oil as dust and debris can get trapped in the oil creating a gum that in time will cause misfires. Avoid prolonged contact of the blue steel parts with the powder solvent. Be sure to wipe away all excess solvent. Under certain conditions powder solvent can dissolve bluing.

NOTE: If you have a Hard-Chrome model you must oil and maintain it as if it were blue steel.

WARNING!!! Firing a pistol with oil, grease, or any other material, even partially obstructing the bore may result in damage to the pistol and serious injury to the shooter and those nearby. Do not spray or apply lubricants directly on ammunition. You are responsible for the proper care and maintenance of your firearm.

REASSMBLY

WARNING!!! Read and understand all instructions and warning in this manual BEFORE using the pistol!! It is important to learn the parts of your SAS II and their functions before using this firearm. To assemble the BUL SAS II, reverse the disassembly procedures.

CAUTION

Always unload your gun and store it and ammunition separately in a locked receptacle out of children's reach and sight, minimizing the risk that the gun and ammunition could be easily available for loading and firing.

USE YOUR PISTOL CAREFULLY AND SAFELY!!!

BUL ARMORY LIMITED 1 YEAR WARRANTY AGREEMENT

Bul Armory proudly manufacture specialized custom made handguns for many years.

Our guns are built to the highest standards with a strict quality control process to ensure that our product will leave our factory at the highest quality and craftsmanship. Bul Armory will service any defect in material or functioning of the pistol for full 1 year from the date of purchasing by original owner caused under normal use.

Bul Armory will repair or replace defective parts according to its own discretion after evaluating each claim.

Responsibility and expenses for shipping and handling of the pistol to our service center and back to the customer will be applied on the customer only. Warranty for coating will be valid for 6 months for original owner only for defects, excluding damages or wear and tear or abuse.

Warranty will not be valid on the following cases:

- Improper use or abuse of the pistol or its parts.
- Improper use of ammunition (use of improper ammunition or reloaded ammunition or hand loaded ammunition will void the warranty).
- Lack of maintenance or negligence of the pistol.
- Any change of parts of the pistol (including cosmetics) or service made by other than BUL ARMORY authorized gunsmith.
- Damage caused by normally wear and tear.
- The use of non-original factory magazine.

Bul Armory will not be held responsible for any damage or expenses direct or in-direct accrued due to this warranty.

Bul Armory will not be responsible for any damage or malfunction to any accessory or item attached to the pistol or related to it. Bul Armory reserve its right to charge for any repair not covered by this warranty.

This warranty is not transferable to any other person but the original buyer.

Please feel free to contact us anytime for additional information and inquires

USA contact: usa@bularmory.com

Worldwide contact: yonel@bularmory.com

IMPORTANT!

Your firearm is supplied with this manual by the manufacturer. Insist on receiving the manual from your dealer if the manual is not submitted with the pistol. Read and understand the manual, including the special warnings and precautions before removing this firearm from its package.

KEEP THIS CARD FOR YOUR RECORD

Any claim made under this limited warranty must be accompanied by this card.

Name of Owner: _____

Address: _____

Pistol Model: _____

Caliber: _____

Serial No. : _____

Purchased From (Dealer): _____

Dealer's Stamp: _____

Dealer's Address: _____

Date of Purchase: _____

Signature of Owner: _____



For more information please visit:
www.bularmory.com